

Agri-Supply Chain Management

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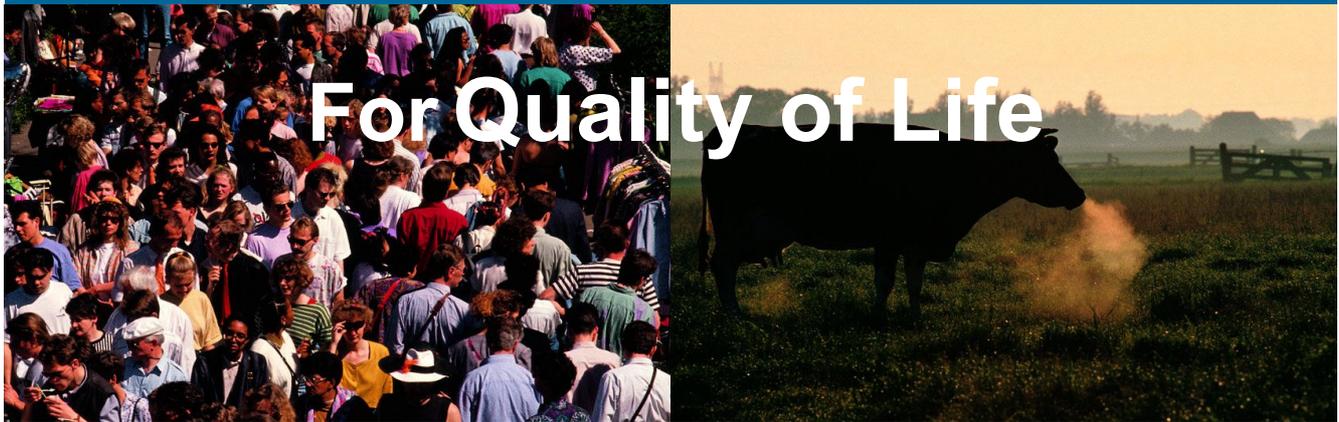
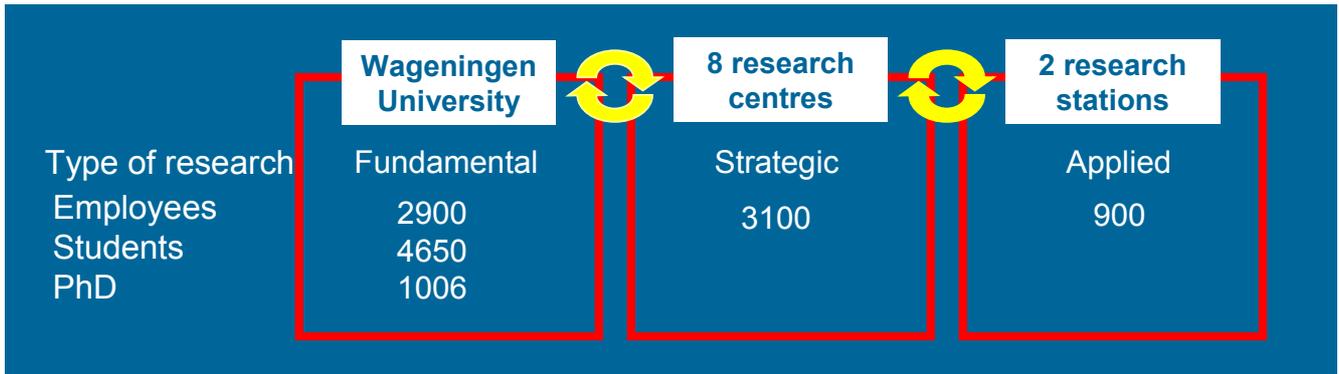
Quality in Chains

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Agenda

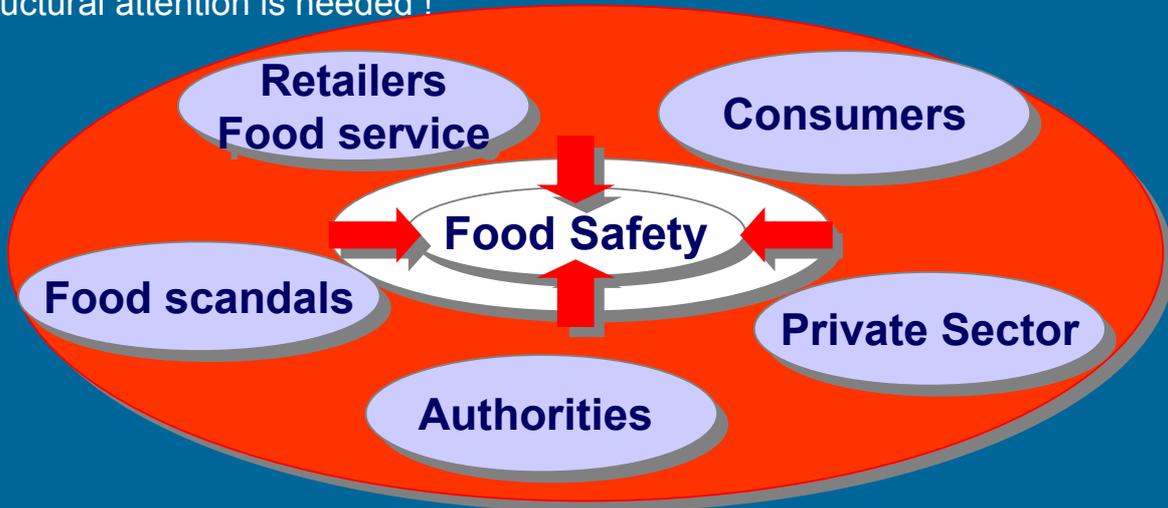
- Introduction
- Developments & Consumer Trends in Europe
- Opportunities for export of Asian Fruits
- Post-harvest Technology
- Examples of Integrated Projects
- Conclusions
- Discussion

Wageningen University & Research Centre



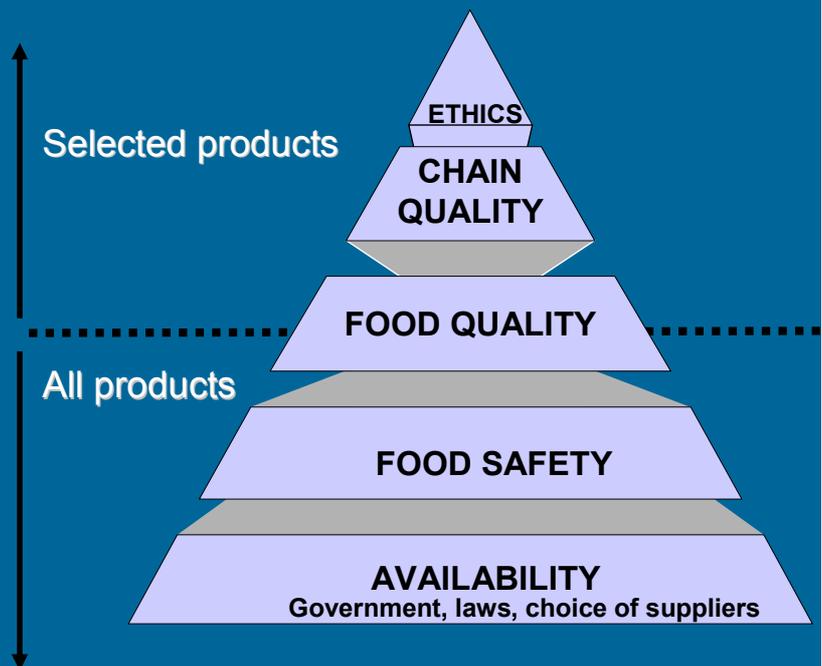
Food Safety: just a few words

EU Food Safety is Complex (GAP, Codex, General Food Law, Haccp, etc.), Reports of Exceedance of Maximum Residue Levels (MRLs) for pesticide residues in products from Thailand. Structural attention is needed !

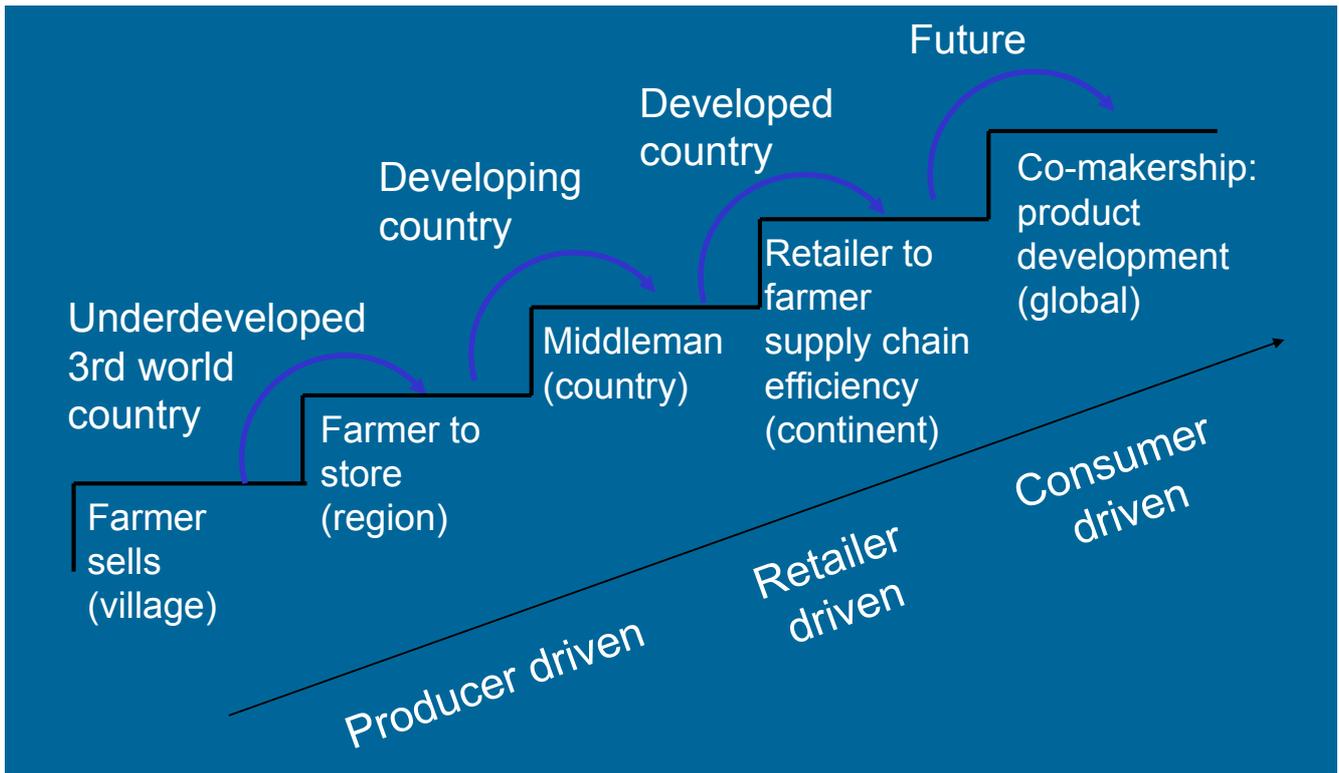


Quality management as systems innovation

- From licence to produce towards licence to deliver
- From retail backwards quality management is forced upon every single link in the chain.
- Autonomous control in Control upon control system



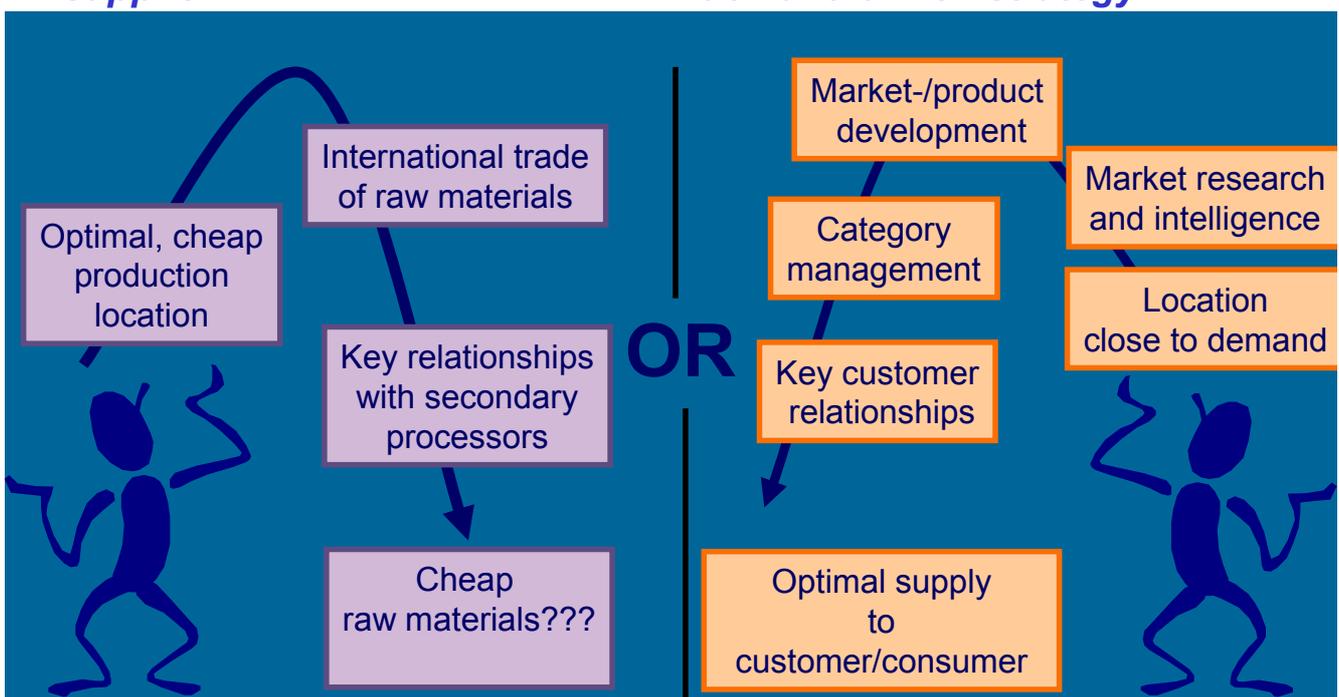
Development of relationships



Choice: Market strategy

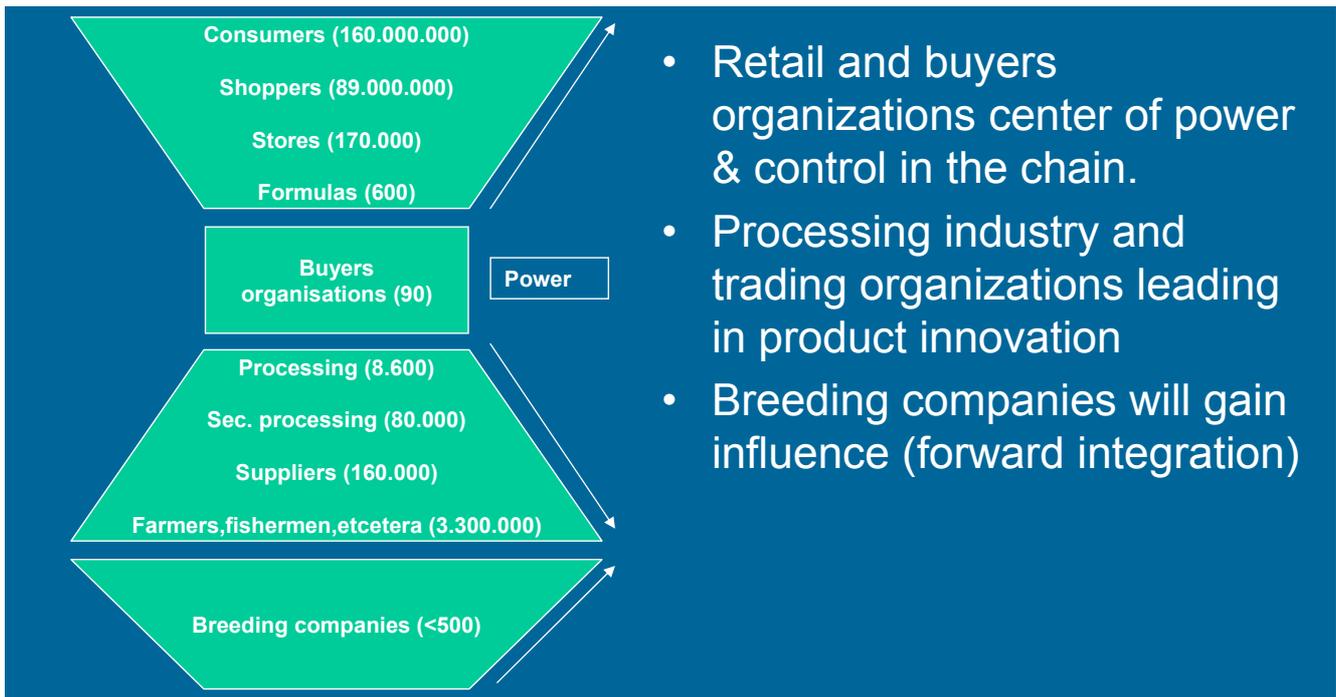
Produce as raw material supplier ?

Produce by a market-oriented, demand driven strategy?



Power in the agrifood chain in Europe

Supply Chain Funnel Europe, J.W. Grievink

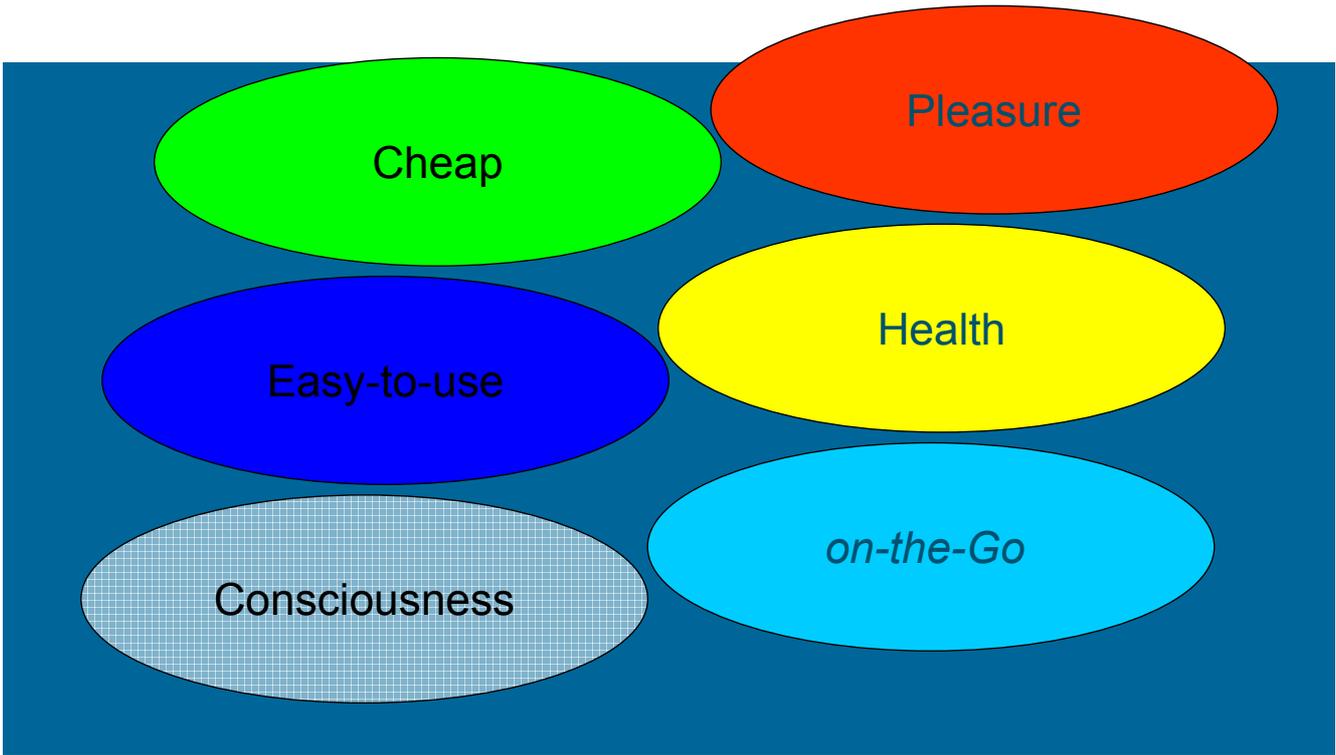


- Retail and buyers organizations center of power & control in the chain.
- Processing industry and trading organizations leading in product innovation
- Breeding companies will gain influence (forward integration)

Trend in retail: “From dryware to fresh”

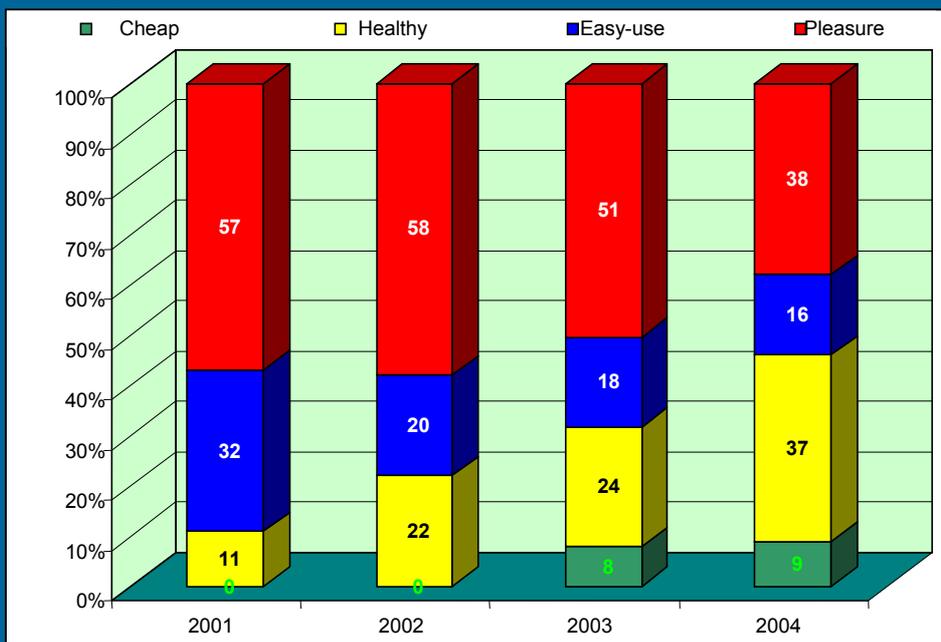


Market trends in food (Europe)

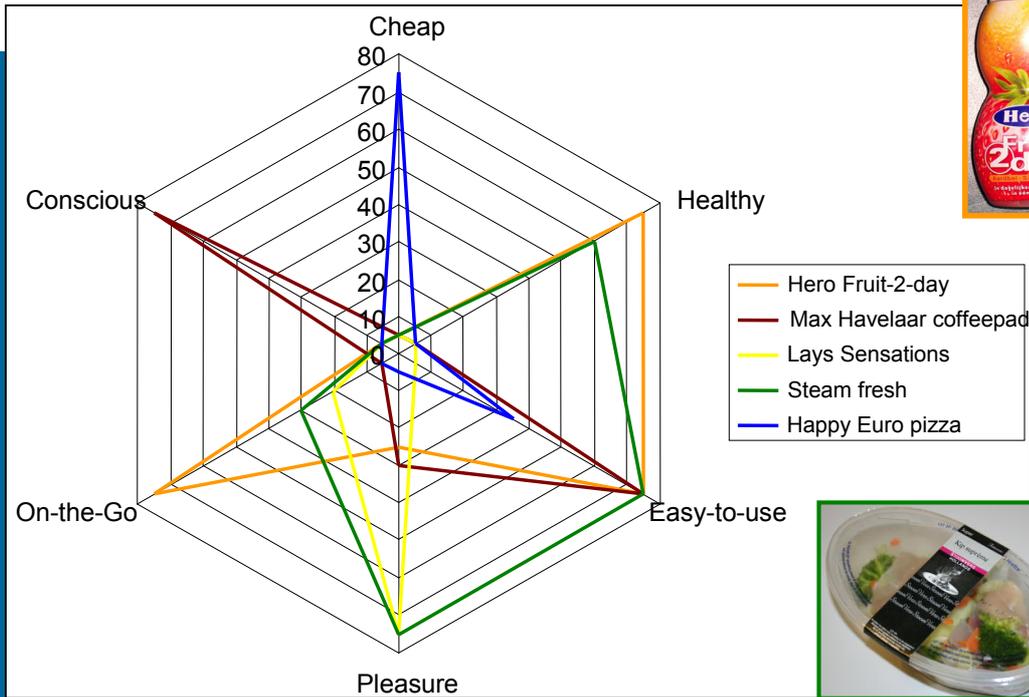


Development of consumer trends

Top 20 of most successful food introductions in the

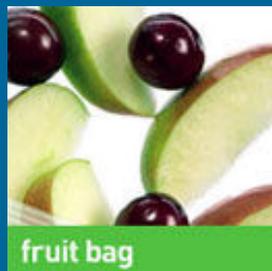


Combinations are more successful



Fruit consumption

- Fruit consumption levels are low (and tend not to rise)
- Shares of organic & fair trade increase
- Fresh cut fruit salads & healthy/”easy to use” grows
- Most successful (processed) fruit products: branding & marketing



Opportunities for export of Asian Fruits

- Sustainability & Consciousness
 - Max Havelaar/Fair Trade
 - Organic
- Fruits are healthy
- Local taste & local supply chain organization
- Added value activities (pre-processing, product innovation, ready to eat concepts, packaging, traceability, chain certificates)
- Scale of operations, compliance with food-safety standards and pricing always will be important
- Crucial will be the ability to build partnership relations



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Post-harvest Technology

- Long term Storage
- Packaging Technology
- Cold Chain Management
- Energy efficient transport
- Quality Measurement

- Integral Logistic Solutions
Session IV: Safety & Quality Assurance
Fresh Logistics

Post-harvest Technology

Research facilities



Long Term Storage with SmartFresh

SmartFresh:

An expanding new technology in storage and agro-distribution

Examples of current use:

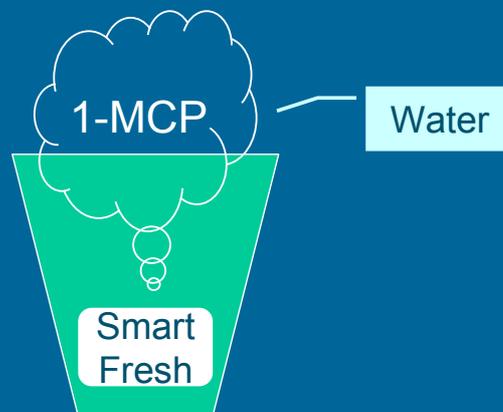
- apple storage (Europe, USA, New-Zealand, China)
- avocado transport (South Africa)
- banana shelf-life (USA)
- kiwi (Chile)
- tomatoes (South-Europe)
- ornamentals (USA)



Long Term Storage with SmartFresh

SmartFresh = 1-MCP

- Damp
- Treatment during 24 hours
- At room temperature: 10-14 days effect
- At low temperature: long-term effect
- 1 treatment after harvest in storage room



Packaging of perishables

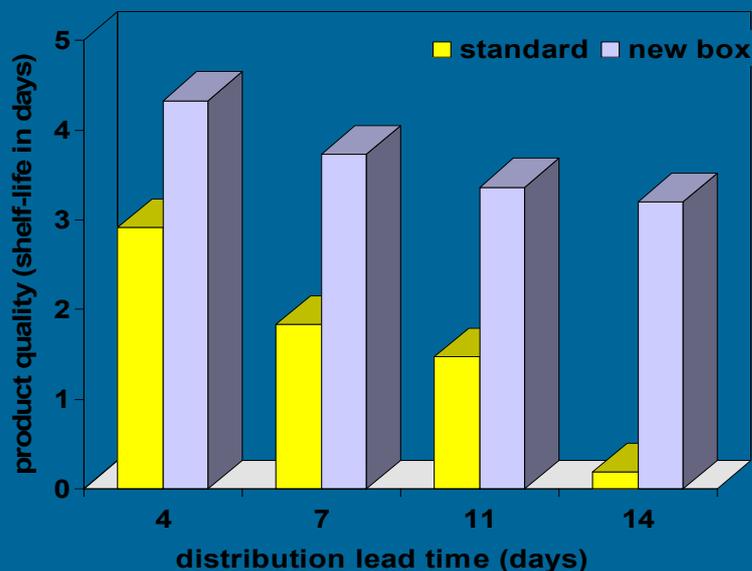
- Complex mix of demands and wishes
 - Distinctive/attractive: shape, prints, material,
 - Protective: mechanically, biologically
 - Food safety: cooling; hygiene (anti-microbial)
 - Legislation: (GFL) - tracing and tracking
 - Logistics: modular/stackable/ machineable
 - Sustainable: low weight/recyclable/compostable
- Cost effective !!!**

Special solid board box for bell peppers

Modified Atmosphere Packaging = MAP



Air freight replaced by sea freight

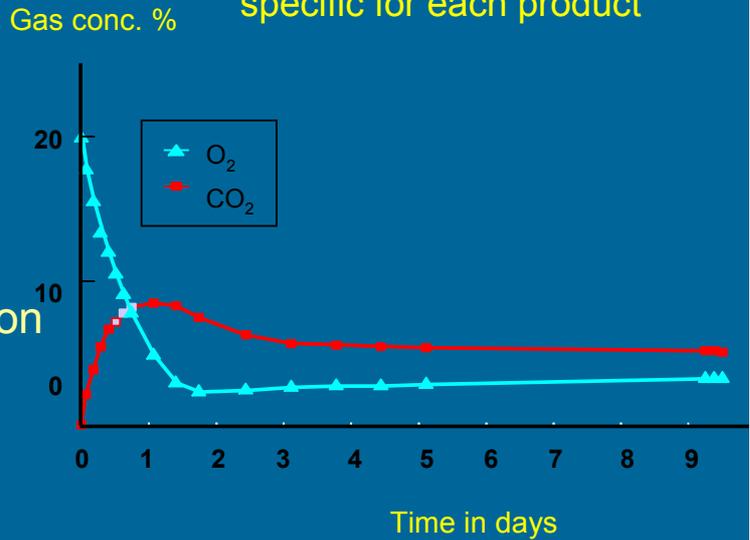


Quama = Equilibrium MAP

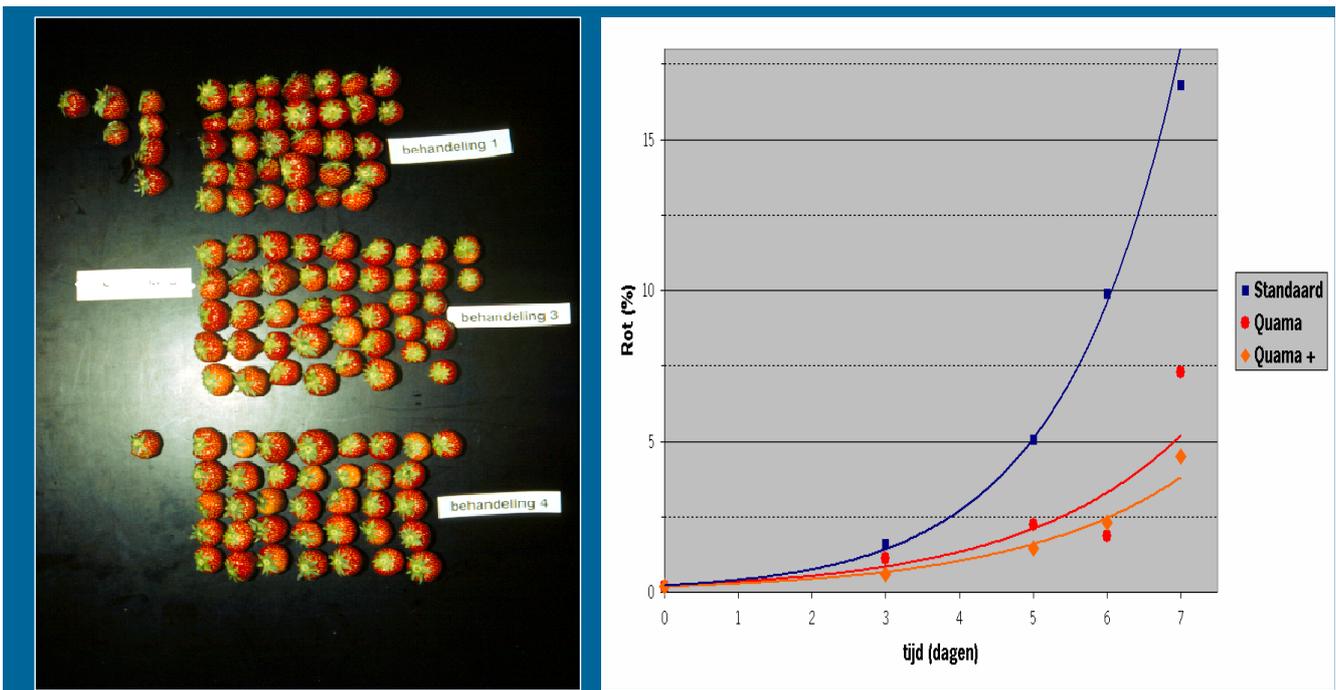
Effect MAP on fruits and vegetables:

- Slows down ripening proces
- CO₂: Anti microbial action
- Low O₂ minimizes enzymatic discoloration

Optimal eq. gasconc. is specific for each product



Strawberry and Quama: storage 8° C



Quality effect: no SO2 pad included



Equilibrium ma-packaging: consumerpacks

MA-packaging concept for a range of fruits and vegetables:

- The natural respiration builds up a protective atmosphere
- Matching of respiration and gas permeability of the packaging



Modified Atmosphere Packaging

- MAP concept is beneficial in various distribution chains
- Packaging development needs a chain perspective
- Wageningen-UR step-by-step method: from idea, laboratory test to real world implementation
- Knowledge of quality behavior of fresh products in distribution chains is key issue

RFID⁺ - Datachat as futuristic integrated concept

RFID⁺

This is RFID with extra information about fresh products, e.g. shelf life



- Name
- Location
- How are you?

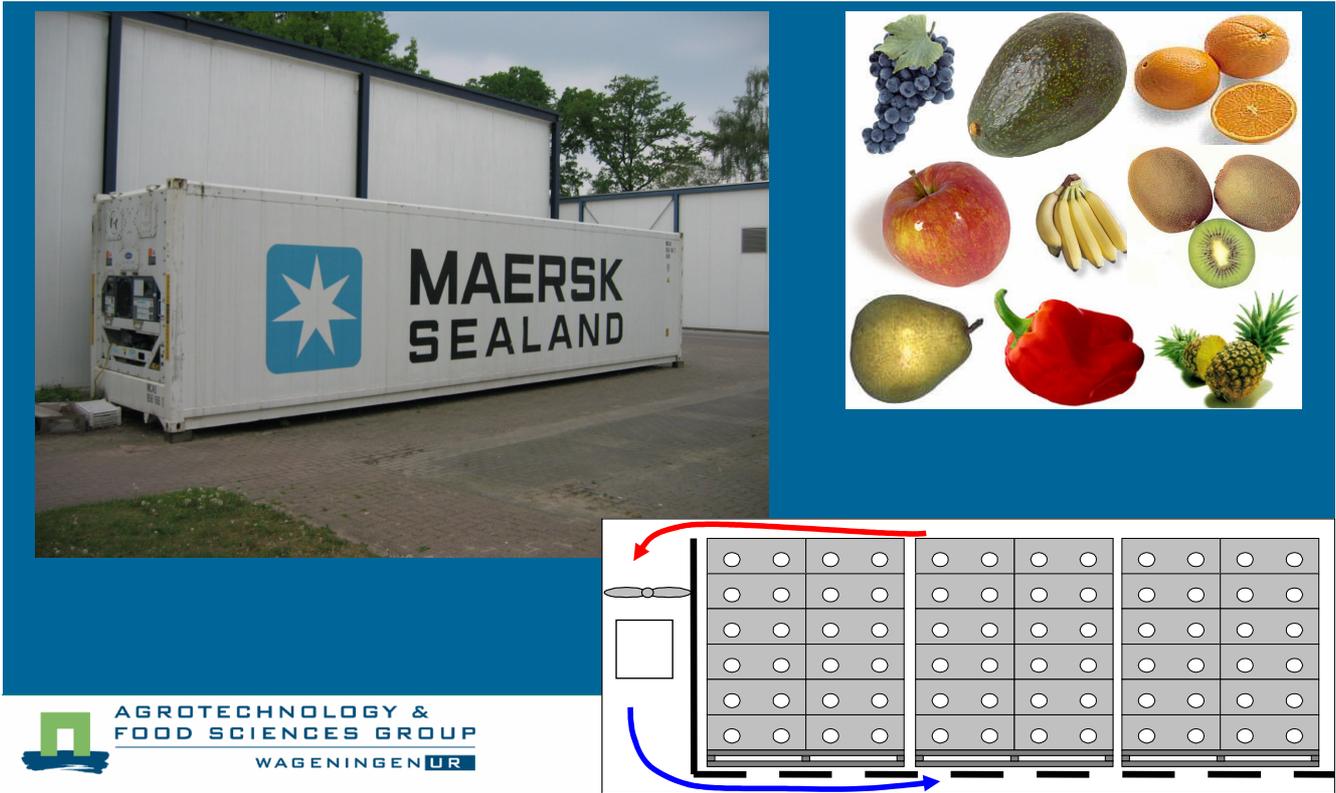
Aim

To reduce shrinkage and OOS by better stock control



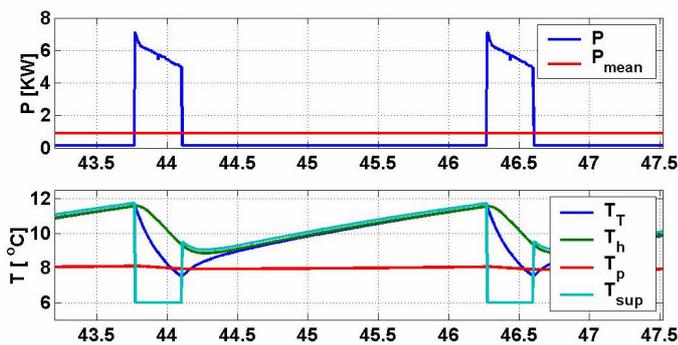
- ID (barcode)
- Location
- Shelf life

QUEST: Energy reduction in reefer transport



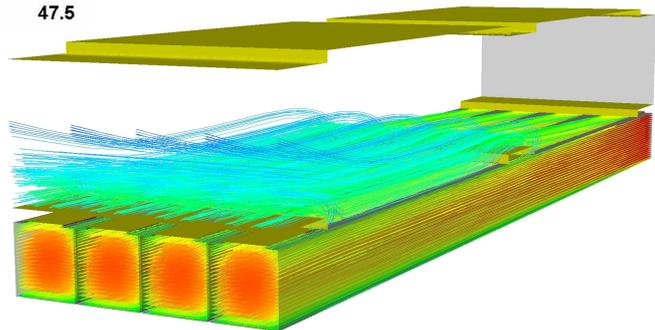
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Modeling toolbox



Network model

distributed model



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Controlled avocado ripening

Goal:

To ripen avocados on demand in automated system

Task:

Develop an avocado ripening controller that **manipulates** storage **temperature** of avocados such that the given **desired firmness is reached**



Avocado Ripening Model

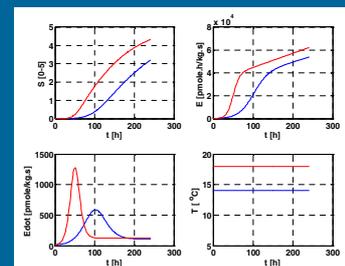
The Avocado Ripening Controller needs

- to estimate the firmness from ethylene production
- to know the expected firmness path at a chosen temperature

Task:

Develop an **Avocado Ripening Model** that describes:

the **ethylene production** and **firmness** of ripening avocados as a function of **time** and **temperature**



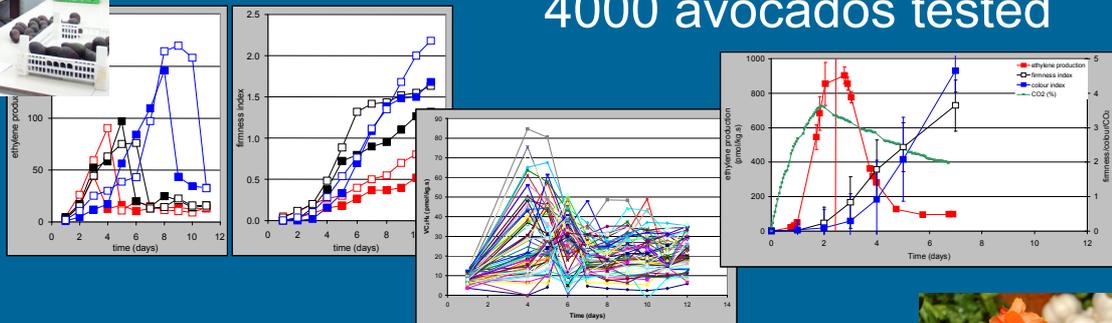
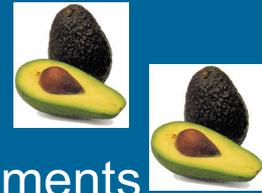
Product research for avocado ripening model

8000 ethylene production measurements

7000 colour measurements

7000 firmness measurements

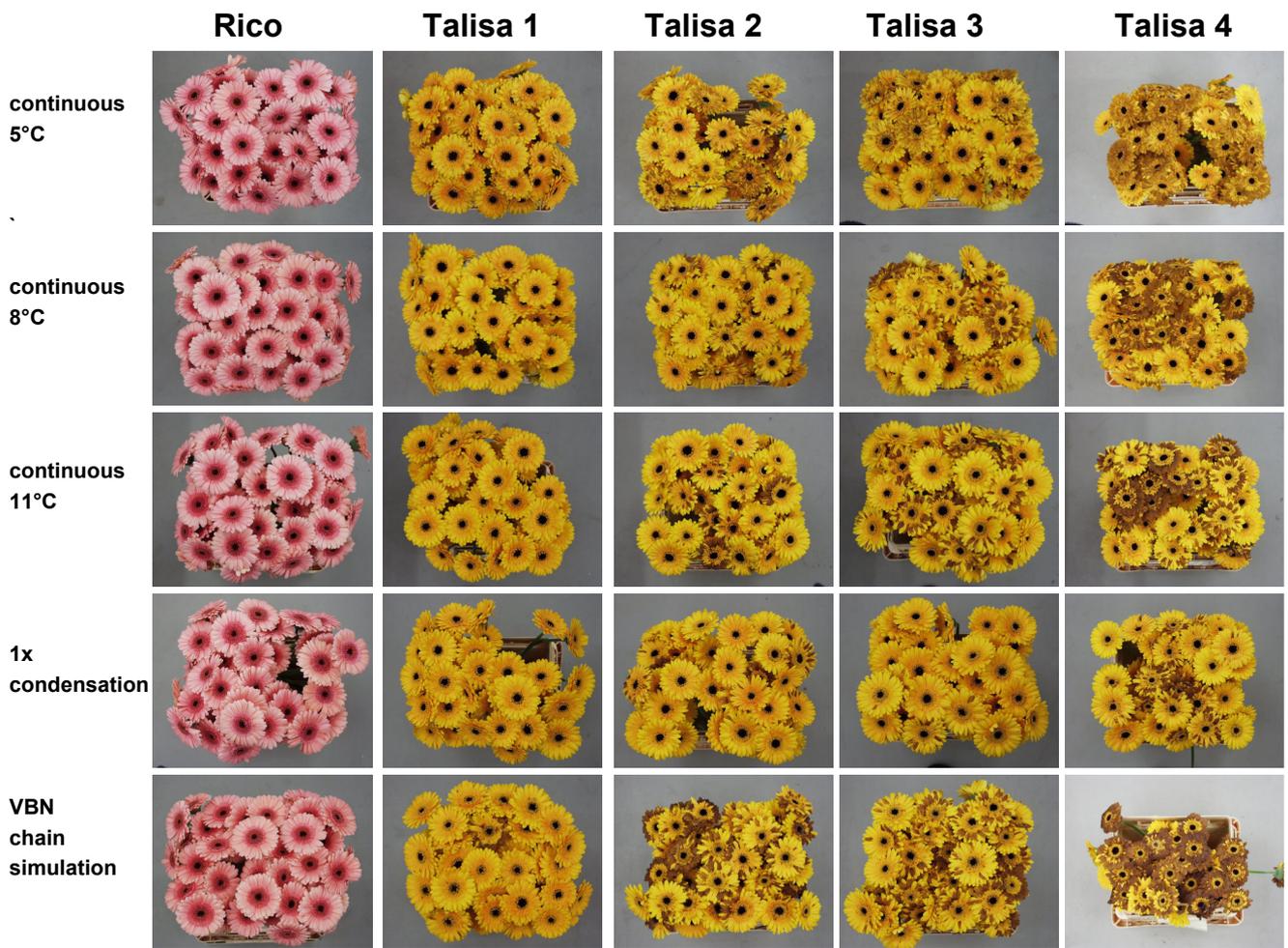
4000 avocados tested



Cold Chain Management

Some Results of Keepability & Cooling project for Dutch commodities:

- Is cooling necessary ? YES
- Is condensation bad ? NO, if the quality is good
- Is slower cooling possible? YES
- Optimal temperature is the best: cooling always better
- Product with bad (initial) quality cannot be “rescued” with cooling
- After harvesting up to 48 hours to achieve optimal temperature
- Temperature changes can be tolerated
- Condensation with bad product shows product specific effects



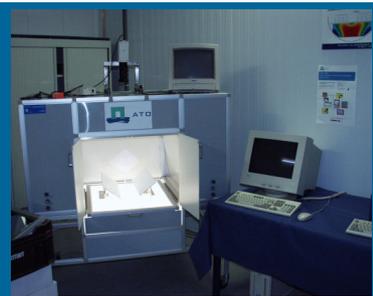
Quality Measurement



Biochem. Analysis



Gas Analysis



Computer imaging



Firmness



Colour



Acid titration

Quality Measurement: Initial post-harvest quality

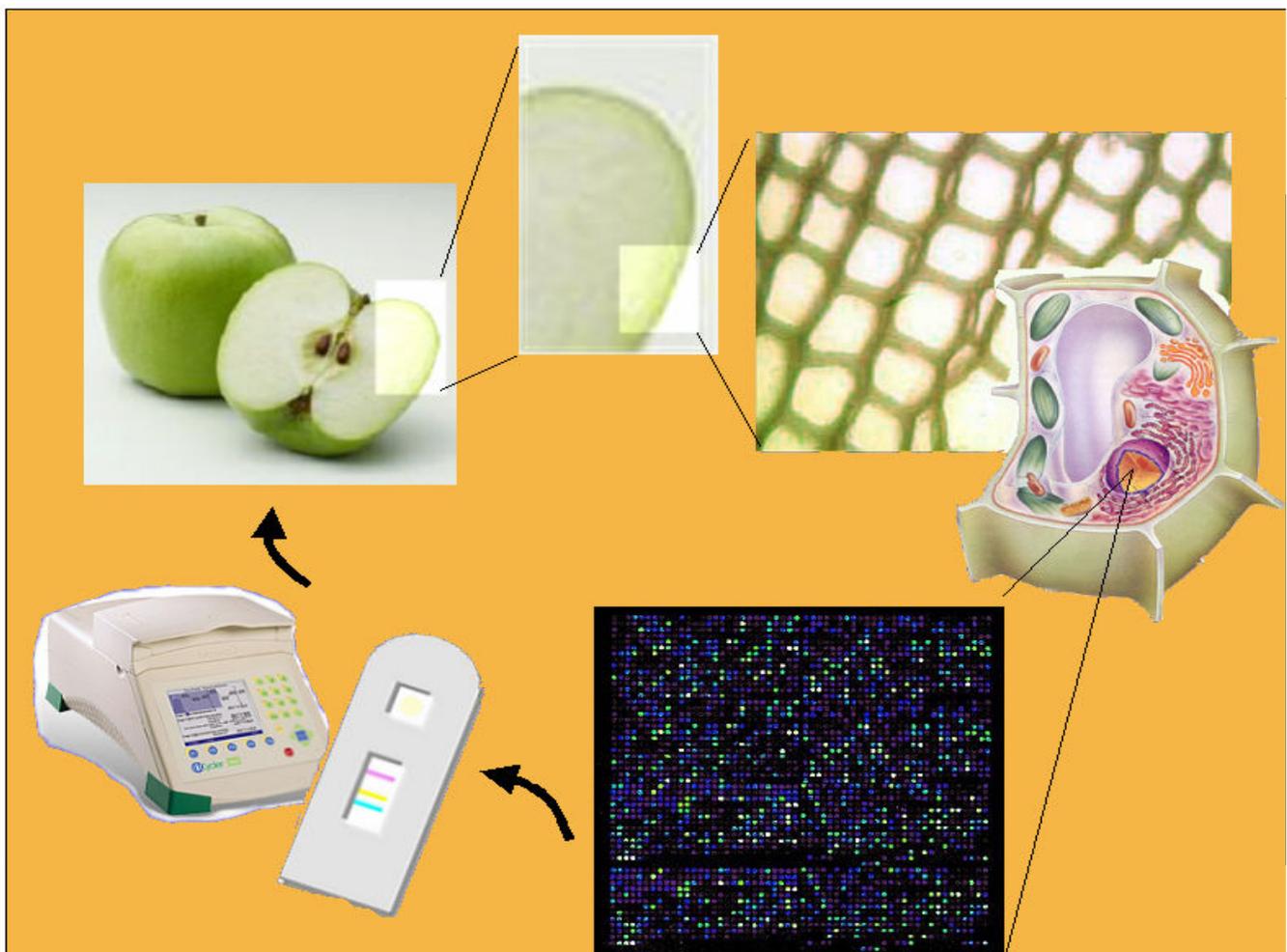
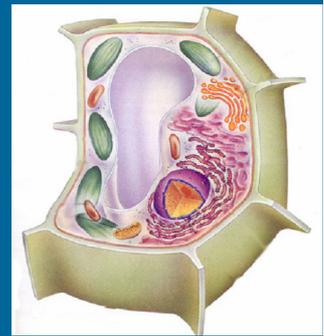
Present

- Measuring *effects* of biological processes
 - Secondary signal
 - Too late for acting



Using genomics

- Measuring *initiation* of cellular processes
 - indication of physiological status
 - early warning -> mRNA

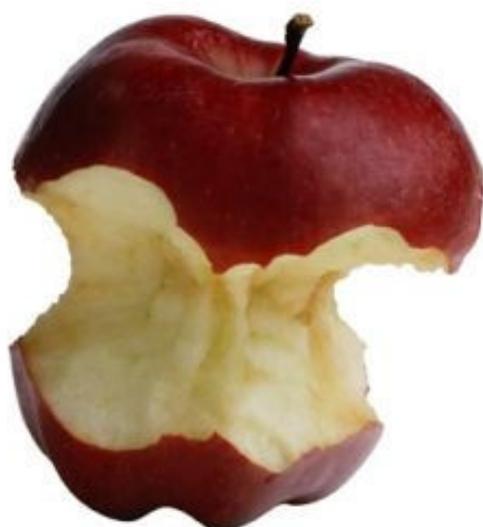


Translate genomics info into quality test

- Combine selected genes into quality sensor
- Optimal test format depends on
 - test environment
 - customer demands
 - nr of genes needed



Example: Storage quality apples



- Apples are stored for months
- Sometimes taste/health profile deteriorates
- AFSG developed test for early prediction of mealiness in Cox apples



Batch can be sold before
quality decay starts

Role of modeling & simulation

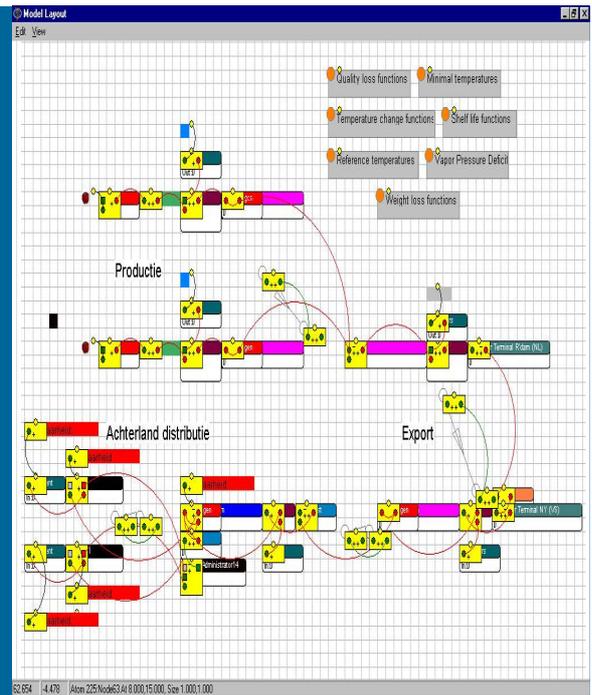
Robust Network design using the Supply Chain Optimiser

Simulation package

Chain-wide
Quality progress
Chain - product - combinations

A mirror to reality

Optimum chain design
To judge situations before they are implemented in practice



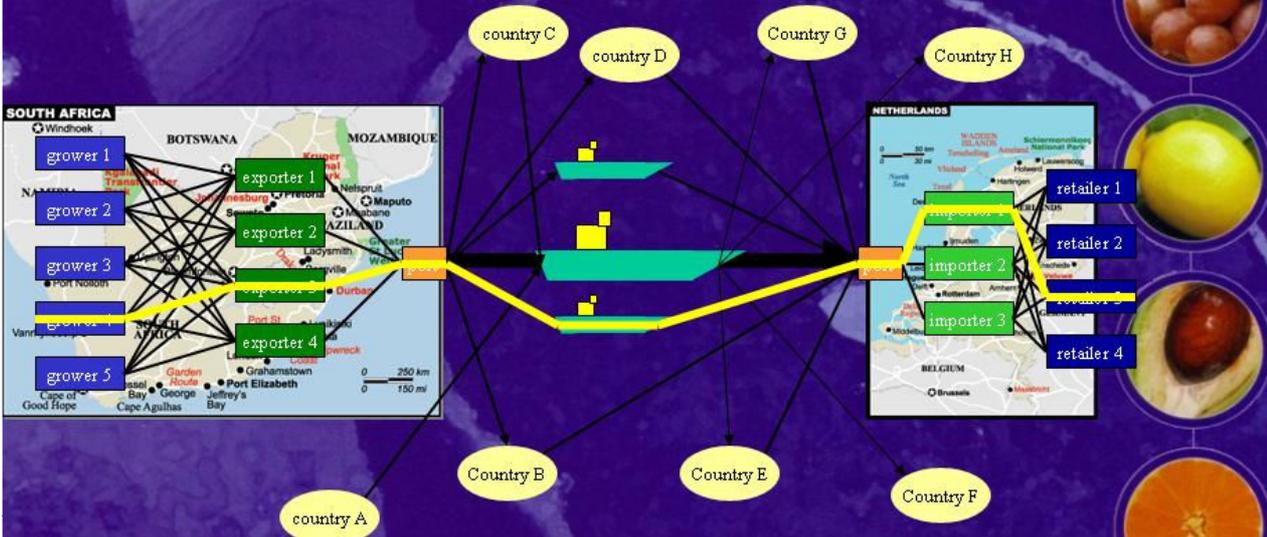
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FRUITFUL

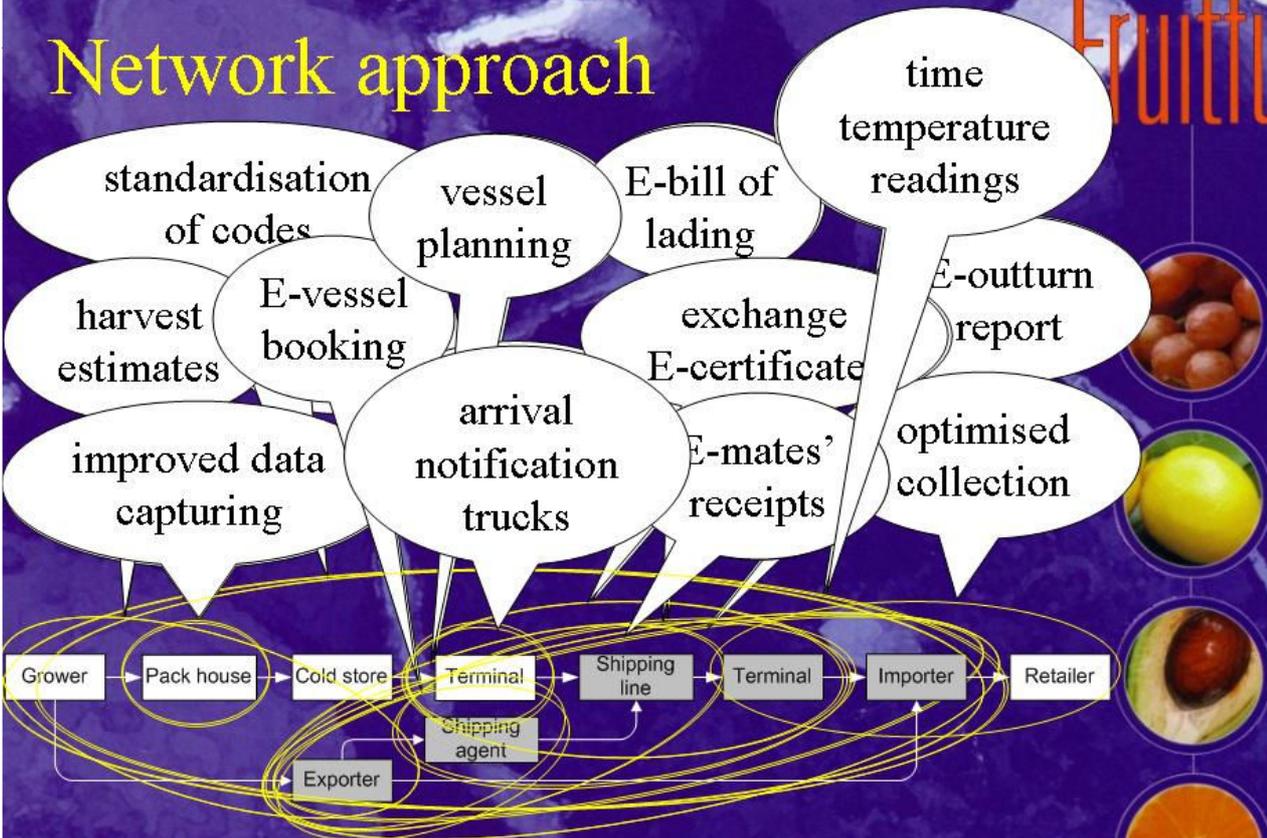
Improved information exchange fruit supply chain South Africa -Netherlands

Fruitful



Network approach

Fruitful



Chain in pictures

Fruitful

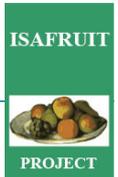


Conclusion

Fruitful

- Better understanding of each others functions within the chain
- First steps have been made towards more integrated information exchange
- Both knowledge institutes and industry partners created a platform for further improvements





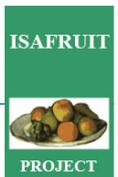
Full project title

Increasing Fruit consumption through a transdisciplinary approach leading to high quality produce from environmentally safe sustainable methods.

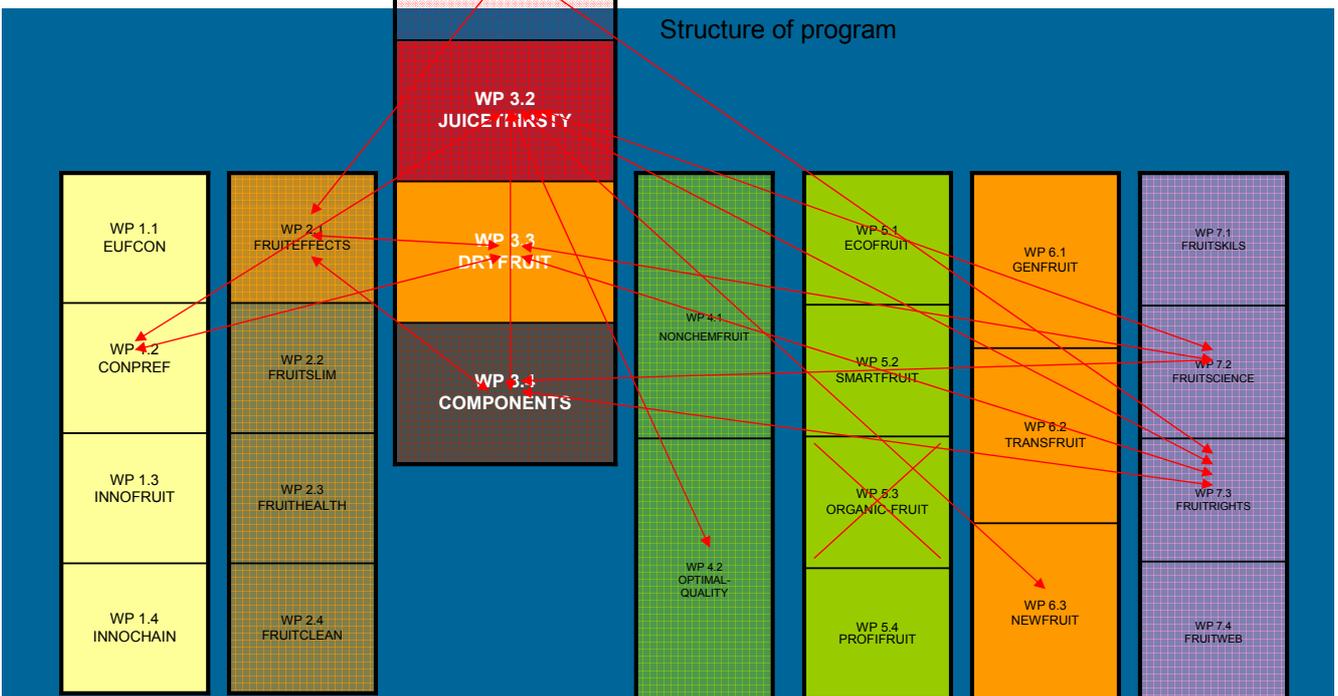
62 partners, 200 research staff, 16 countries, budget 21.1 MEuro, runs from 2006 to 2010.

www.isafruit.org

www.isafruit.eu



Structure of program



Conclusions & Recommendations (1)

- There are opportunities to increase export to the European market; especially with a demand driven strategy
- Insight in the Market & Consumer trends is essential
- Food-safety, price and efficiency are basic requirements
- Added value makes the difference (robustness, innovation, local processing, chain certification and branding)
- Partnerships in the chain are crucial

Conclusions & Recommendations (2)

- Use the latest developments in post harvest R&D: technology, scenario analysis, protocols, quality certification
- Organize international arenas for interaction with stakeholders
What is the level of ambition and is there a corresponding budget ?
- Essential role of private sector and entrepreneurs
Technology is available, it is setting out a strategy, invest & organize

Thanks you for your attention!

Questions ?

